### boxford

# M-Series 6-in-1 Fibre & CO2 Laser System

The ultimate laser system, offering you 6 powerful operations in one compact machine, including: CNC fibre laser cutting, fibre laser welding, metal rust removal & cleaning, handheld fibre laser cutting, CO<sup>2</sup> laser cutting and CO<sup>2</sup> laser engraving.

By eliminating the need for multiple machines, slashing costs with 5x faster welding and delivering razor-sharp 0.02mm precision, the M-series makes high-performance laser processing of multiple materials more affordable and accessible than ever!















### Fibre laser cutting, welding and cleaning

CO<sup>2</sup> laser cutting and engraving

Mild steel
Stainless steel
Aluminium
Brass
Zintec
Galvanised steel
and more...

Plywood MDF Acrylic Leather Slate Paper and more...

See our full range of manufacturing systems for education, design and industry on our website: www.boxford.co.uk or call us on +44 (0)1422 324810

## boxford

	M3 Pro	M3 Ultra
Laser type	Fiber Laser + CO <sup>2</sup> Laser	Fiber Laser + CO <sup>2</sup> Laser
Laser Power	1,200w Fiber Laser + 80w CO2 Laser	1,200w Fiber Laser + 130w CO <sup>2</sup> Laser
Functions	Welding / Cutting / Rust Removal & Cleaning / CNC Metal Cutting / CO <sup>2</sup> Cutting / CO <sup>2</sup> Engraving	Welding / Cutting / Rust Removal & Cleaning / CNC Metal Cutting / CO <sup>2</sup> Cutting / CO <sup>2</sup> Engraving
Welding Thickness	0.2 - 5 mm	0.2 - 5 mm
Cutting Thickness	Up to 10mm with 1,200W Fiber Laser Source / Up to 20mm with 80W CO <sup>2</sup> Laser Tube	Up to 10mm with 1,200w Fiber Laser Source / Up to 25mm with 130w CO <sup>2</sup> Laser Tube
Working Area	620mm x 620mm	1380mm x 920mm
Max Working Speed	600mm/sec	800mm/sec
Positional Accuracy (x/y)	±0.02 mm	±0.02 mm
Maximum Acceleration	0.6G	1G
X-axis Travel	760mm	1450mm
Y-axis Travel	620mm	960mm
Z-axis Travel	50mm	60mm
Laser Safety Class	Class 4 (class 1 enclosure when using as a gantry based system)	Class 4 (class 1 enclosure when using as a gantry based system)
Power Requirements	220V 1ph @ 24A	220V 1ph @ 24A
Wavelength	1,080 ± 10 nm	1,080 ± 10 nm
Assist Gas	*Oxygen / Nitrogen / Argon	*Oxygen / Nitrogen / Argon
Cooling Method	Air Cooling & Water Cooling	Air Cooling & Water Cooling
Machine Dimensions	620mm × 355mm × 610mm +	620mm × 355mm × 610mm +
	1250mm × 980mm × 950mm	2185mm × 1780mm × 1100mm
Machine Weight	300kg	610kg
Cable Length	8m	8m

\*A supply of assist gas is required to cut, weld and clean mild steel, stainless steel & aluminium (no gas is required for non-metal cutting & engraving)



£14,295

M3 Dro



#### Included as standard

Prices from (excl VAT)

- Windows software and drivers
- Pre-configured and fully editable material library
- Auto-focus cutting head
- Capacitive height control
- Integrated red dot pointer
- Integrated cooling system
- Air assist, including integrated compressor
- Removable slats for supporting material
   12 months parts and labour warranty
   (UK mainland only. Excluding consumbale items)
- Unlimited technical suppot

#### **Optional extras**

£15,995

M3 Illtra

- Filtered extraction system, with separate spark arrestor unit
- Exhaust to atmosphere cowl
- Rotary attachment for cyclindrical cutting & engraving
- Welding helmet
- High pressure compressor for metal cutting without oxygen or nitrogen
- On-site training

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